

#### Sensor proliferation is exploding...

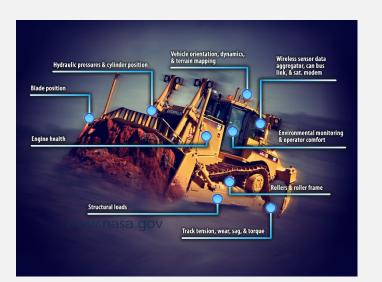
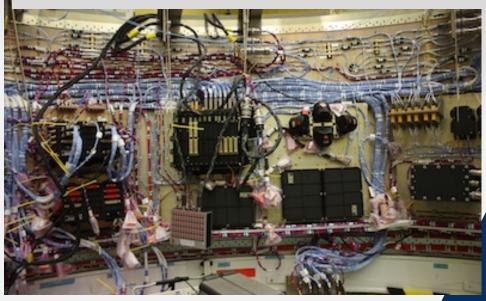




Image Sources: Google Images

# DRAWBACKS TO HARDWIRED SPACECRAFT BUS ARCHITECTURES





Failures of wires and connectors

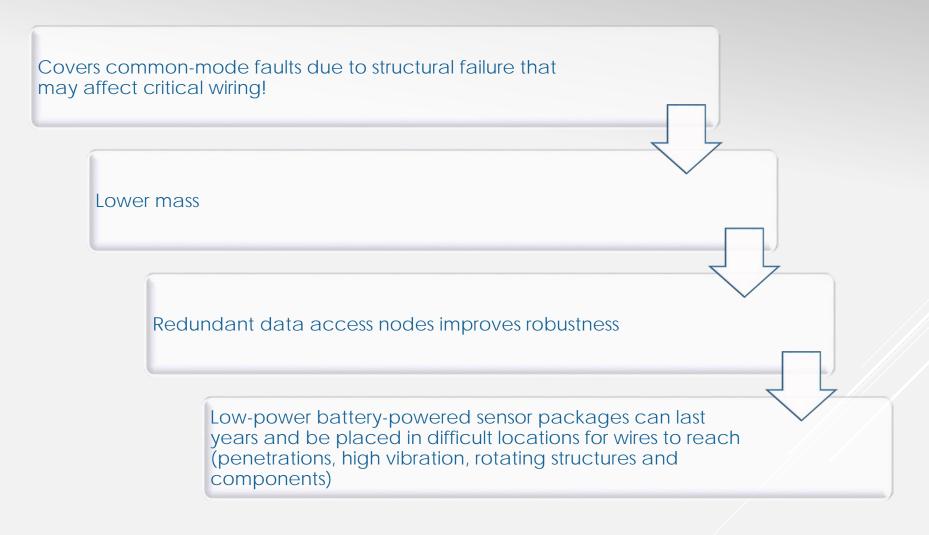
Mass of cabling and electrical interfaces

Physical restrictions on wired sensor placements (tankage, bulkhead penetrations, etc)

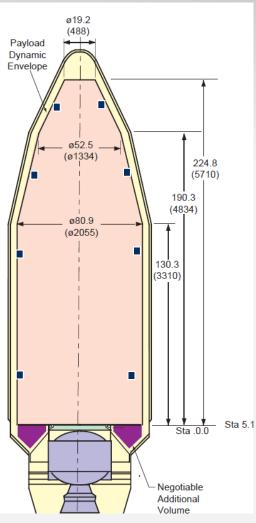
Undesired ground loops on the communication paths; long wire runs acting as antennas

Image Sources: Google Images

# ADVANTAGES OF WIRELESS TECHNOLOGY



#### Wireless Sensor Systems for Launch System Technology Development



Internal Shroud Temp and Shroud Sensor Module Gateway to Telemetry

Downlink

Source: Taurus Launch System Payload User's Guide

## The Chosen ZigBee Module

- ➤ The Synapse
  RF200
  Modules, contain a complete
  A/D, Microcontroller,802.15.4 radio and Mesh Protocol
  Software Stack.
- Capable of uploading new software into each module over the air (OTA).

RF200P81 / SM200 Synapse 2.4 GHZ IEEE 802.15.4/ZIGBEE® RF TRANSCEIVER

RX: 22.5 mA (@ 3.3 V)

TX: 22.5 mA (@ 3.3 V)

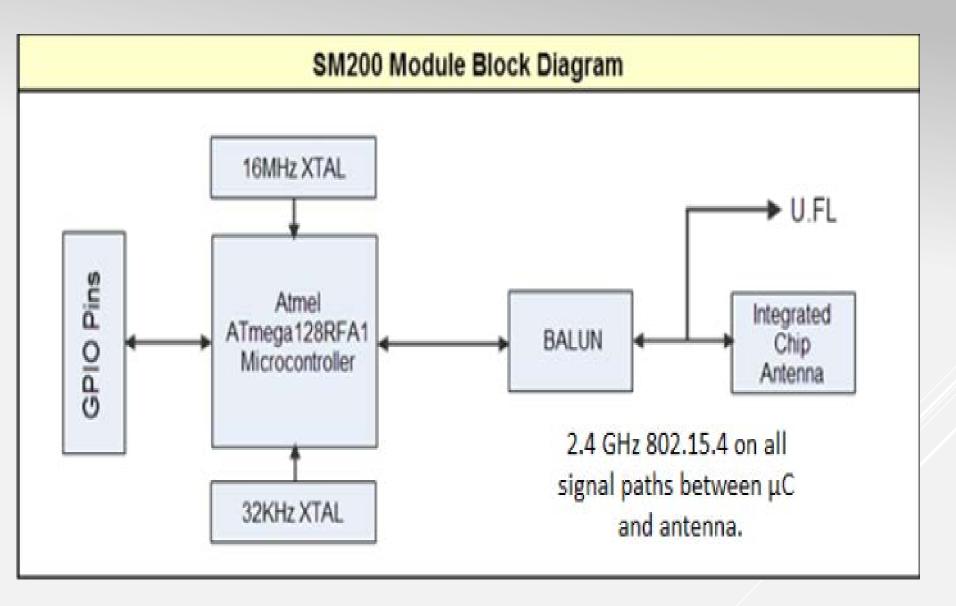
33.86mm x 33.86mm

20 GPIO and up to 7 A/D inputs









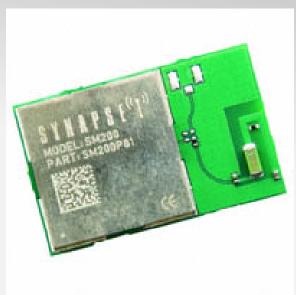
# WIRELESS SYNAPSE FOOTPRINTS

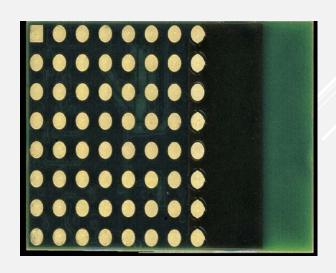
#### Through Hole (DIP)





#### Surface mount





#### Comparing the two generations



#### GEN 1

- 6 gauges all powered at same time.
- Strain gauged excitation voltage is straight off main battery rail.
- Op amp only has a 200 gain. This is a fixed gain set by on board resistor.
- No shunt or other method for onboard calibration.
- No Power Management.



eneration

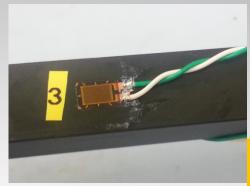
# Only 1 Gauge

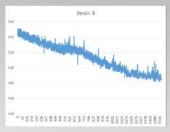
- Each strain gauge has an independent constant voltage regulator driving the excitation voltage.
- Power management hardware.
- Op Amp has much larger and adjustable gains.
- Power management software.

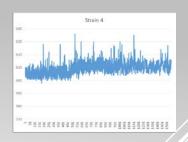
**Seneration One** 

W





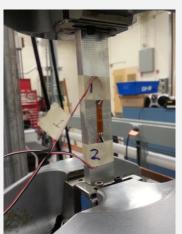




Wireless strain gauge on quadcopter



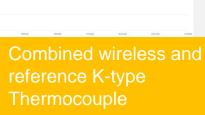
### WIRELESS SENSOR SYSTEMS DEVELOPMENT



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measurements.

# Wireless Strain gauge At Materials Lab Pull Tes

Materials Lab Strain gauge

Materials Lab Strain gauge



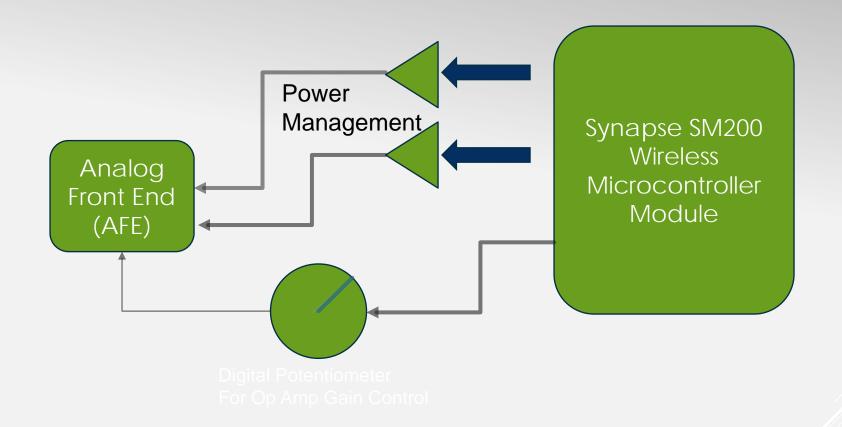
#### Gen 2 Wireless Strain Gauge

- \* 1 Channel
- \* With Battery
- \* 1.5 " x 1.3 " without case.

Gen 2 Wireless Strain Gauge with power leads And strain gauge Attached.

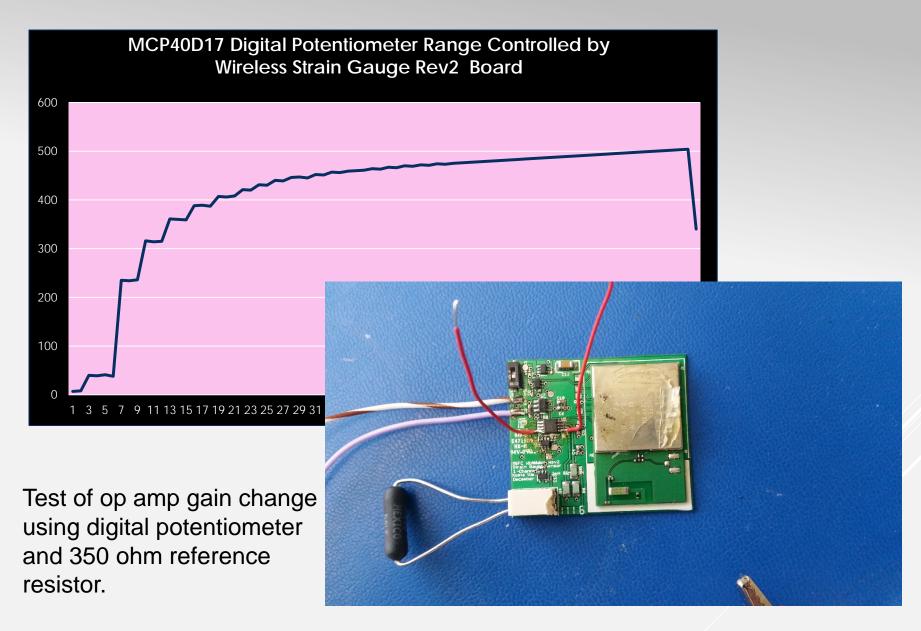


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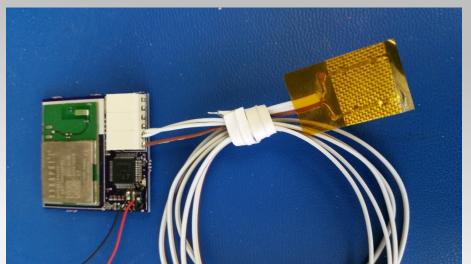
# BLOCK DIAGRAM Wireless Strain Gauge

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#### Wireless Temp Board





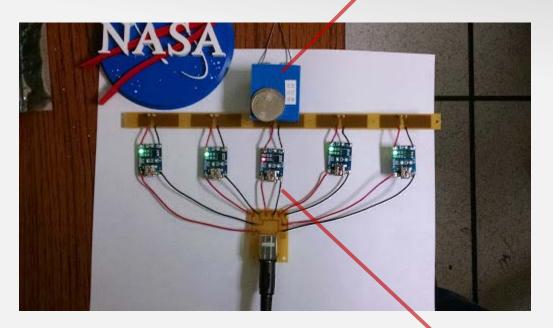
With RTD

#### Can measure:

- virtually all standard (type B, E, J, K, N, S, R, T) or custom thermocouples.
- Automatically compensate for cold junction temperatures and linearize the results.
- 2-, 3-, or 4-wire RTDs.
- Thermistors.
- Diodes.
- SPI bus controlled.

3-D printed (additive manufactured) casing for the 5-bay charging system was designed and created. Same as the blue housing for sensor node.

This is one wireless module on charging circuit. Charging bay has room for 5 modules.

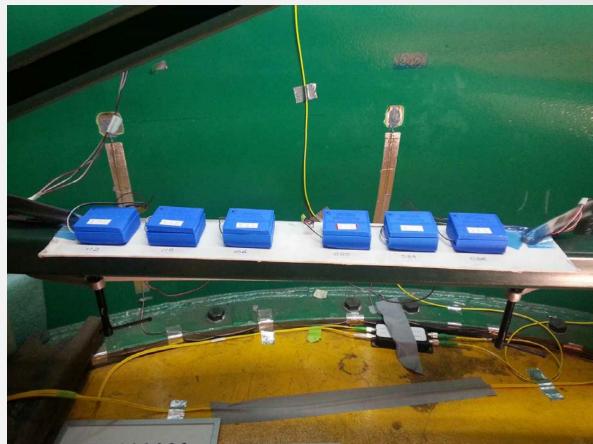


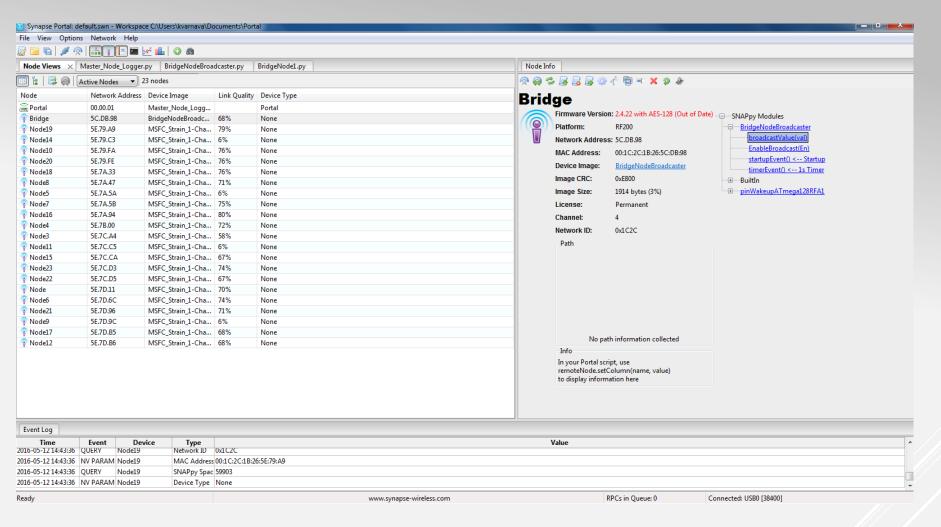
Commercial charging nodes , are specific for charging and preventing over charging of Li-ion batteries.



Composite Shell Buckling Test

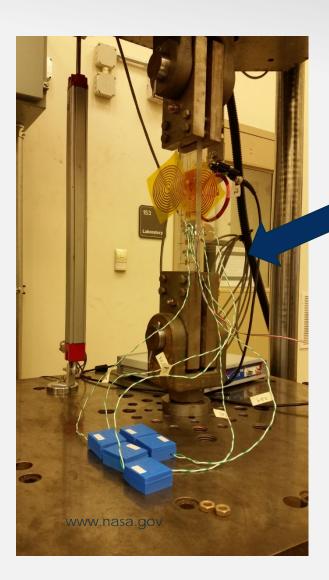
20 – 1 Channel MSFC Wireless Sensor inside Composite shell





Control GUI – Large amount of interference caused all of the nodes to drop out shortly after test began. The test article was in a safety keep out zone so there was no way to fix or restart with fewer nodes after testing started.

# Test Lab Pull Test July 2016 Setup





# Test Lab Pull Test July 2016 Data Results





# Better Battery and Power Management

Calibration shunt that can be switched in and out of circuit by software.





# Coming In Gen 3

Advanced Software Controls



- Kosta Varnavas ES36
  - kosta.varnavas@nasa.gov
  - 256-544-2638
- Jeff Richeson ES35
  - <u>James.j.richeson@nasa.gov</u>
  - 256-961-0128

# **Back Up Charts**

# SM200 Specifications

| Table 1.0 Specifications |                                    | SM200P81/PU1                                    | RF200P81/PU1                                    |
|--------------------------|------------------------------------|---|---|
| Performance              | Outdoor LOS Range                  | Up to 1500/2500 feet at 250Kbps                 |   |
|                          | Transmit Power Output              | 3 dBm   |   |
|                          | RF Data Rate                       | 250Kbps, 500Kbps, 1Mbps, 2Mbps                  |   |
|                          | Receiver Sensitivity               | -100 dBm (1% PER, 250Kbps)                      |   |
| Power<br>Requirements    | Supply Voltage                     | 1.8 - 3.6 V                                     |   |
|                          | Transmit Current<br>(Typ@3.3V)     | 22.5 mA   |   |
|                          | Idle/Receive Current<br>(Typ@3.3V) | 20.5 mA   |   |
|                          | Power-down Current<br>(Typ@3.3V)   | 0.37 μΑ   |   |
| General                  | Frequency                          | ISM 2.4 GHz                                     |   |
|                          | Spreading Method                   | Direct Sequence (DSSS)                          |   |
|                          | Modulation                         |   |   |
|                          | Dimensions                         | 29.8mm x 19mm                                   | 33.86mm x 33.86mm                               |
|                          | Operating Temperature              | - 40 to 85 deg C.                               |   |
|                          | Antenna Options                    |   |   |
| Networking               | Topology                           |   |   |
|                          | Error Handling                     | Retries and acknowledgement                     |   |
|                          | Number of Channels                 | 16  |   |
| Available I/O            | UARTS with HW Flow<br>Control      | 2 Ports - 8 total I/O                           |   |
|                          | GPIO                               | 38 total; 7 can be analog-<br>in with 10bit ADC | 20 total; 7 can be analog-<br>in with 10bit ADC |
| Agency<br>Approvals      | FCC Part 15.249                    | FCC ID: U9O-SM200                               | FCC ID: U9O-SM200                               |
|                          | Industry Canada (IC)               | IC: 7084A-SM200                                 | IC: 7084A-SM200                                 |
|                          | CE Certified                       | Yes   | Yes   |

## **Generation 2**

#### Only 1 Gauge

 Another version coming with 3 gauges for 3-dimensionl measurements

Each strain gauge has an independent constant voltage regulator driving the excitation voltage

This provides solid voltages for more accurate measurements.

#### Power Management Hardware

 The power for each gauge sub circuit can be turned on or off by software saving battery power.

#### Op Amp has much larger and adjustable gains

- Gains up to 1000 and is variable under
- software control via digital potentiometer.

#### Power Management Software

• Software can control power management www.falagrdware to maximize battery life.



# DRAWBACKS TO HARDWIRED SPACECRAFT BUS ARCHITECTURES

Failures of wires and connectors

Mass of cabling and electrical interfaces

High cost of late design changes in hardwired bus architectures; DFI change costs

Development time overhead for allocating routes and places, shields, connectors, brackets, cable trays, fasteners, supporting structure, etc.

Physical restrictions on wired sensor placements (tankage, bulkhead penetrations, etc)

Undesired ground loops on the communication paths; long wire runs acting as antennas

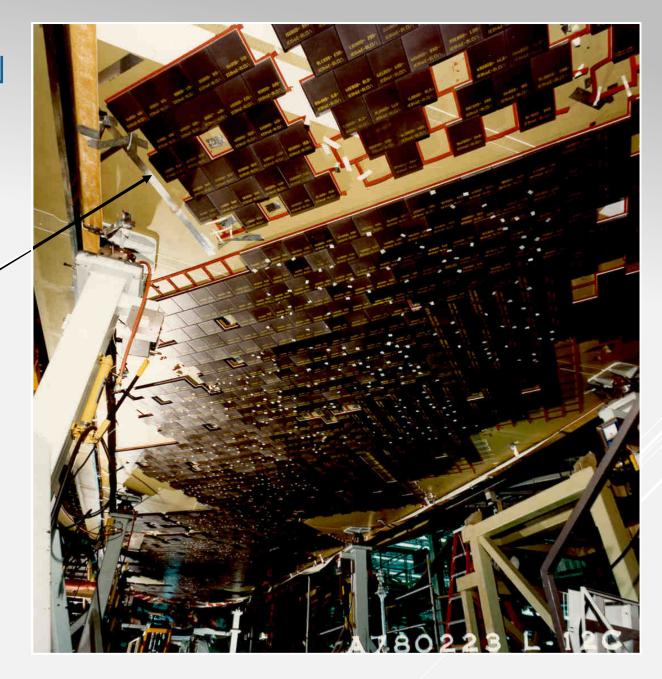
Electromagnetic compatibility issues (EMC), crosstalk, solar flux across wires

(from Amini, et al 2007)

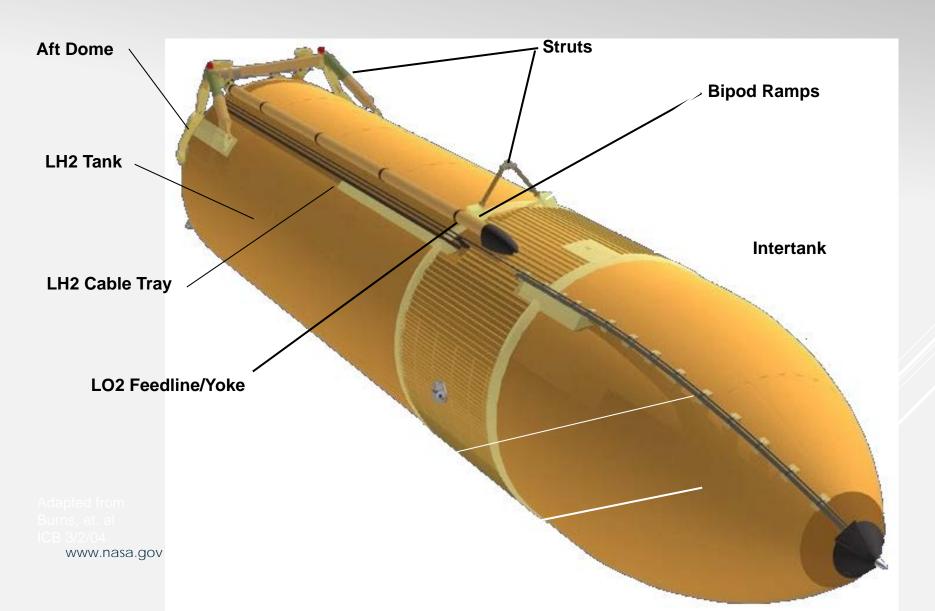


# TILES DURING INSTALLATION ON THE SPACE SHUTTLE

Note grouping of tiles by array



## ET CAPABILITIES & CONSTRAINTS

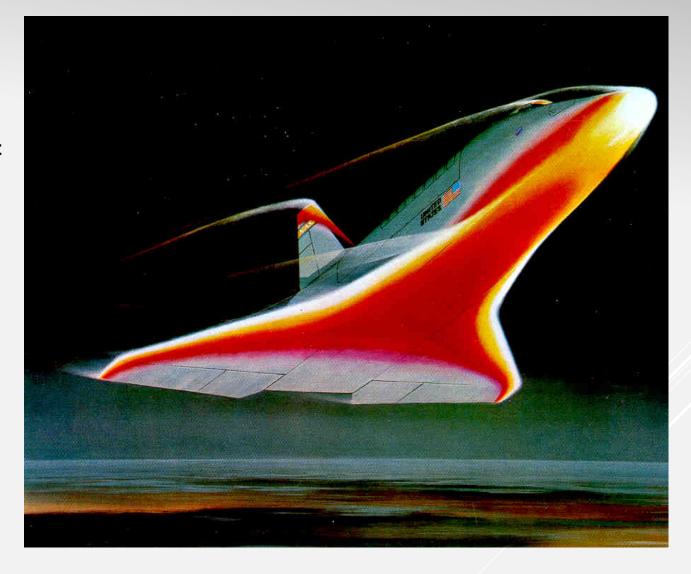


# SPACE SHUTTLE DURING REENTRY

The tiles prove to be "one of the most successful subsystems on the Orbiter."

-- Aaron Cohen, Orbiter Project Manager

Success of the tiles is a tribute to Robert Beasley, Inventor

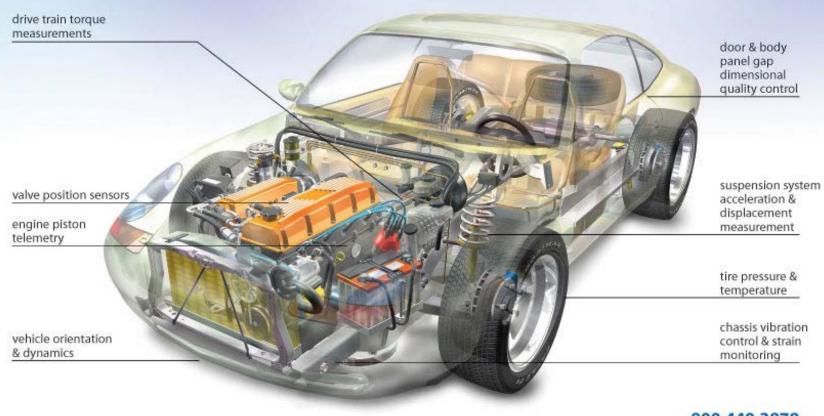


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